

# **PHOS COPPER ANODES**

## QUALITY SYSTEM CERTIFIED TO ISO 9001:2008

| IMC 352 - PH               | PRODUCT SPECIFICATION<br>IMC 352 - PHOS COPPER<br>C12220 |                          |                   |
|----------------------------|--|--------------------------|-------------------|
| Copper <sup>(1)</sup>      | 99.99 MIN%   |                          |                   |
| Iron                       | 0.003 MAX%   |                          | No market         |
| Sulfur                     | 0.003 MAX%   | SIZES                    | PACKAGING         |
| Lead                       | 0.002 MAX%   | PHOS COPPER BARS         | • Boxed, Palletiz |
| Antimony                   | 0.002 MAX%   | OVALS                    | • Pallet weight v |
| Nickel                     | 0.002 MAX%   | 1.75" x 3" / 45mm x 75mm | on anode leng     |
| Arsenic                    | 0.001 MAX%   | RECTANGLES               |                   |
| Tin                        | 0.002 MAX%   | 1" x 4" / 25mm x 100mm   |                   |
| Total Other <sup>(2)</sup> | 0.010 MAX%   | DRILL AND TAP (D&T)      |                   |
| Phosphorus                 | 0.040 - 0.065 %  | STD - 3/8-16 x 1"        |                   |

(1) Copper includes Silver and Phosphorus

(2) Other metallic elements include: Bi, Cd, Mn, Hg, Se, Te, Zn

| SIZES                                    | PACKAGING  |  |  |
|--|--|--|--|
| PHOS COPPER BARS                         | • Boxed, Palletized  |  |  |
| 0VALS<br>1.75" x 3" / 45mm x 75mm        | <ul> <li>Pallet weight varies based<br/>on anode length</li> </ul> |  |  |
| RECTANGLES<br>1" x 4" / 25mm x 100mm     |  |  |  |
| DRILL AND TAP (D&T)<br>STD - 3/8-16 x 1" |  |  |  |
| Custom D&T Available                     |  |  |  |

#### FEATURES

- · Hot rolling produces a fine-grained structure.
- Uniform Phos distribution reduces sludging.
- Consistent dissolution.
- Special process eliminates precleaning.
- For use with anode hooks or trays.
- Certificate of Analysis issued for every lot.

#### **TYPICAL APPLICATIONS**

- Printed Circuits
- Plated on Plastic Trim
- Decorative Plating
- Electronic Components
- Corrosion Protection in Automotive Parts
- Electrical Connectors
- Power Distribution Equipment
- Ammunition
- Coinage

### CAS NUMBER: 7440 - 50-8 / MSDS NUMBER: 2007

This information herein is believed to be reliable, however, no warranty, expressed or implied, is made as to its accuracy or completeness and none is made as to the fitness of this material for any purpose. The manufacturer shall not be liable to damages to person or property resulting from its use. Nothing herein shall be construed as a recommendation for use in violation of any patents.

135 Old Boiling Springs Road • Shelby, NC 28152